Parasilico Sanitary N

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DESCRIPTION

PARASILICO SANITARY N is a non-toxic, solventfree, low modulus, multipurpose, one component silicone sealant (RTV-1), based on a neutral oxime curing system.

PARASILICO SANITARY N has a high resistance to ageing, low and high temperatures (- 50°C to +150°C). FDA-approved.

APPLICATIONS

PARASILICO SANITARY N has been specially formulated for all types of sanitary applications and rooms with high humidity such as bathrooms, kitchens and cold storage cells. It is also suitable for lighting domes and glass bricks,...

PARASILICO SANITARY N can be used for the bonding of glass windows, (does not affect the layer PVB) and double glass (does not affect the butyl sealing).

PARASILICO SANITARY N has an adhesive strength on most dry and clean surfaces such as glass, aluminium, ceramic tiles, armed polyester, ABS, hard polystyrene, brass, steel, stainless and anodised steel, etc. On plastic and porous material, a primer has to be applied.

JOINT DIMENSIONS

| Joint width | Joint depth | allowed difference |
|-------------|-------------|--------------------|
| 3-4 mm | 4-5 mm | ± 1 mm |
| 6 mm | 6 mm | ± 1 mm |
| 8 mm | 6 mm | ± 1 mm |
| 10 mm | 6-8 mm | ± 2 mm |
| 15 mm | 10 mm | ± 2 mm |
| 20 mm | 10-12 mm | ± 2 mm |
| 25 mm | 15 mm | ± 3 mm |

PROCESSING TEMPERATURE

Between +5°C and +40°C.

SURFACES

All surfaces should be dry, clean and free from dust or grease. When necessary, degrease with MEK, alcohol or ethanol. If necessary use a primer. It is recommended that adhesion tests are carried out to determine the suitability of the product for its application.

PRIMERS

| | | colour | Curing time (approx.) |
|-----------------------|---------------------|-------------|-----------------------|
| Porous substrates | DL 783 | Transparent | 60 min. |
| Non porous substrates | Primer DL 435.10 | Transparent | 30 min. |

TOOLING

When needed with DL100 or tools.

CLEANING

Before curing:

- a) tools: with white-spirit or solvent
- b) surfaces: with PARASILICO CLEANER

After curing:

Mechanically or with SILICONE REMOVER.

REPAIRING

With the same product.

COLOURS

White, transparent, jasmine, ral 9002, Light manhattan, trs-grey, aluminium, inox. Other colours are available on request (75 cartridges or multiples).

LIMITATIONS

Cannot be painted. Do not expose to thermal, mechanical or chemical influence before complete vulcanisation. Good ventilation is important during application and vulcanisation of the product.

- On natural stone: PARASILICO NS is recommended.
- On mirrors: MIROSEAL is ideal.
- On polyacrylate en polycarbonate: Please use PARASILICO PL.
- Structural glazing: Please consult our technical service department.
- For painting sealant surface: Refer to PARASILICO VP

SHELF LIFE

Min. 12 months if kept in the original packing and stored in cool and dry conditions between +5°C and +25°C.

PACKING

25 cartridges of 310 ml/box - 48 boxes / pallet

METHOD OF USE

With a gun (manual or pneumatic). The shape of the joint is important. Avoid thin layers.

SAFETY

Safety data sheet available on request.

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DL CHEMICALS T: Since 1820 Manufacturer of Sealants info

Rev. 4

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Parasilico Sanitary N

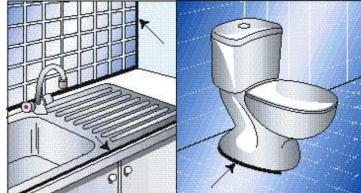
| TECHNICAL CHARACTERISTICS | | |
|--|-----------------------------|--|
| Uncured sealant | | |
| Type of sealant | Polysiloxanes | |
| Curing system | Through moisture in the air | |
| Skin forming time (23°C and 50 % R.H.) | 10 à 15 min | |
| Curing rate (23°C en 50 % R.H.) | 2,5 à 3 / 24 hrs | |
| Density (ISO 1183) | 1,03 g/ml | |
| Cured sealant | | |
| Shore A hardness (ISO 868) | 11 | |
| Elastic recovery (ISO 7389) | > 90 % | |
| Deformation capability | 25 % | |
| Modulus at 100 % elongation (ISO 8340) | 0,30 N/mm² | |
| % Elongation at break (ISO 8339) | 280 % | |
| Temperature resistance | -50°C to $+150$ °C | |

FDA approved (Rapport Nr 14/12882)

| CE |
|--|
| 14 DL Chemicals |
| |
| EN 15651-1 F EXT - INT |
| EN 15651-2 G |
| EN 15651-3 S No. DoP: MP0020036 |

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